

**BHARAT COKING COAL LIMITED**  
(A Subsidiary of Coal India Limited)  
Office of the Chief General Manager:Barora Area  
Excavation Department  
P.O. Nawagarh,Dist.DHANBAD-828306

Ref no: CGM/BA/AM(Excvn)/NIT/10-11/ 1972

Dated: 20/21.07.2010

**NOTICE INVITING TENDER**

Sealed tenders are invited from reputed electrode manufacturers/reclaimers in 2 bid system (Techno-commercial & price bid) from experienced contractors/repairers for undertaking the following repair job of Barora Area, BCCL

Sl no	Description of job	Estimated value of tender (Rs.)	Earnest money (1% of estimated value) (Rs.)	Last date & time for submission of tender	Date & time of opening of tender	Work completion period	Minimum Warranty/ Guarantee
1.	Repairing of Dipper Body with Door Assly. of BE-195 (10 M <sup>3</sup> )Shovel, Sl.No.140763, BCCL No.S-87 of Muraidih OCP.	2,89,910=00	2900=00	18.08.10 up to 1.00 p.m.	18.08.10 at 3.30 p.m.	30 days from issue of work order or handing over of job for repair whichever is later	2000 hrs or 12 months from the date of completion & handing over of the work whichever is later.

Tender paper & Tender document will be issued from 11.08.10 to 17.08.10 during office hours from the Office of the Area Manager (Excvn), Barora Area, BCCL upon submission of DD for Rs.250.00(Rs Two hundred fifty only) payable to Bharat Coking Coal Limited payable at Dhanbad or by deposition of cash at Cash Section of Barora Area. The rest of the details like terms & conditions are in the Tender Document. The tender documents are to be submitted in the tender box placed in the Office of the Area Manager (Excvn)), Barora Area. The sale of tenders shall be stopped one day prior to the last day of submission of tender. The tenderers may inspect the item for repair at Muraidih OCP on any working day during working hours prior to submission of tenders.

**SCOPE OF WORK:**

- (1) Removal of all worn out stiffner plate of complete assy. (2) Gauging of all crack portion. (3) Dismantling of all worn out damaged bushing & removal of bulged materials. (4) Welding of front wall with heel area crack portion. (5) Welding of side wall and upper wall crack portion. (6) Strengthening of Dipper Body by welding with 20 mm plate in two layer (both side). (7) Strengthening of Heel with bore up to thickness 5 inch by welding with 20 mm plate. (8) Rebuilding and strengthening of Dipper Body lip with tooth point lock portion and fitting of tooth point. (9) Welding / Rebuilding of bushing bore and new bush fitting. (10) Door Assy crack portion welding. (11) Strengthening of Door Assy both side (front & rear) with 20 mm thick plate. (12) Fabrication & strengthening of Latch Bar and Latch lever with guide area (Door Assy rear portion). (13) Repairing of Door Assy trip rope guide system. (14) Repairing of Snubber Assy complete with welding, bush replacement, bore repairing & bolt and friction lever replacement.

**Note:** Job has to be done at site (Muraidih OCP) and only electric supply will be provided by BCCL.

Area Manager (Excvn)  
Barora Area, BCCL

**Copy to:**

- (1) CGM / AGM(OC) / AFM, Barora Area. (2) G.M.(Excvn), Koyla Bhawan.
- (3) G.M.(System), Koyla Bhawan—For publication of tender on web site as per laid down procedure.
- (4) Public Relation Officer, BCCL, Koyla Bhawan. (5) Notice Board-Barora Area