

BHARAT COKING COAL LIMITED
(A SUBSIDIARY OF COAL INDIA LTD.)
OFFICE OF THE CHIEF GENERAL MANAGER: BARORA AREA
EXCAVATION DEPARTMENT
P.O.NAWAGARH, DHANBAD-828306

Ref.no.CGM/BA/AM (Excvn)/NIT/ 09-10/ 5237

Dated:-11/13-01-2010.

NOTICE INVITING TENDER

Sealed tenders are invited from reputed and experienced repairers/ working contractors for following repair work of **Muraidih Open Cast Project, Barora Area**. Terms & conditions are stipulated below:

1. **Name of the job to be repaired:-** Repairing of Dipper Body Assly. with Door assly & snubber assy.to keep as float for **182 M Marion Shovel (10M³) Sl.No.221, BCCL No. S-308 of Muraidih OCP, Barora Area.**
 2. **Scope of work:-** a) Removal of damaged / worn out stiffner plate by welding with suitable cutting / gauging electrode. b) Gauging of cracked length approx 15 mtrs.of dipper body & door assy. with suitable gauging electrode.c) Welding of complete crack portion / gauged area with suitable steel electrode. d) Strengthening and jointing of latch keeper area and support portion of door assy.with suitable electrode. e) Welding and strengthening of dipper heal with suitable electrode.f) Cutting of stiffner plate (12mm) and fitting by welding for strengthening of complete dipper assy.along with door assy.with suitable electrode. g) Repairing/rebuilding of all bushing bore and pin lock plate by welding, machining & bush fitting 16 nos.h) Welding & strengthening of snubber assy.by welding with suitable steel electrode. i) Fabrication & welding of trip rope guide system. j) Hard facing of complete dipper body & door assy. with suitable electrode. k) Repairing by welding of latch bar & keeper guides plates.l) Tooth point lock of lip area repairing , welding & grinding as per standard size. **Bushing will be supplied by B.C.C.L.**
All electrodes, materials, tools tackles, manpower required to be arranged by the repairer.
 3. **Estimated Cost: Rs. 3,16,380=00** (Rupees Three Lakh Sixteen Thousand Three Hundred Eighty only)
 4. The Repair estimate should be clearly indicated in break up manners such as labour charges & material cost.
 5. **Earnest Money Deposition: Rs. 3165=00** (Rupees Three Thousand One Hundred Sixty Five Only) is to be deposited in cash at Cash Section, Barora Area. The money receipt is to be attached with quotation.
 6. **Issue of Tender Documents: From 25.1.10 to 09.2.10 at a cost of Rs.100/=(Rupees One Hundred Only)**
 7. **Eligibility:**
A) The intending tenderer must have in its name as a prime repairer experience of having successfully completed of similar works during last 7 years ending last day of the month previous to the one in which bid applications or invited (i.e. eligibility period)should be either of the following.
Three similar completed jobs each costing not less than the amount equal to 40% of the estimated cost. **OR**
Two similar completed jobs each costing not less than the amount equal to 50% of the estimated cost. **OR**
One similar completed work costing not less than amount equal to 80% of the estimated cost.
 - B) Similar job means HEMM repairing involving repairing/rebuilding/welding /machining/denting /fitting etc.
 8. **Submission of Tender:** The tender should be submitted in two parts (i.e. Part-I & Part-II)
Part-I:-(Technical & Commercial bid) Consisting of Earnest Money deposit particulars, PAN, Experience certificate, TIN.
Part-II:-(Price bid) should contain price only. Both the envelope i.e. Part-I & Part-II should be in third envelope super scribing the tender notice no, name of the work.
 9. **Warranty:** 2000 hours or 1 years of working from the date of fitment which ever is later. Incase the repaired items failed due to poor workmanship during warranty period, the same has to be repaired at free of cost basis.
 10. **Job Completion Period:** Within **30 days** from the date of issuance of work order or, handing over of the job which ever is earlier.
 11. **Payment:** 30 days from the date of completion of job successfully.
 12. **Management reserves every right to accept or, reject any or, all tenders without assigning any reason thereof.**
- Note:** 1. The tenderers are advised to inspect the above job of Repairing of Dipper Body Assly on any working day before submitting the offer. In case of any difficulty, he may contact **Engr.I/C(Excv),MOCP**
2. A copy of Work Order along with same / similar job has to be submitted as documentary evidence.
3. All the documents / offer must be signed by the tenderer. 4. Rates are to be mentioned both in figure & words.5. Safety aspects will be the sole responsibility of the repairer.
The sealed envelope shall be received on or before **10-02-2010** up to **3 P.M.** and shall be opened at **4.30 P.M.** on the same day.

AREA MANAGER (EXCVN)
BARORA AREA

Copy to:

1. CGM / AGM / AFM, Barora Area, 2. CGM (Excvn),Koyla Bhawan
3. GM (System), Koyla Bhawan, for publication of tender on website as per laid down procedure.
1. Public Relation Officer, BCCL, Koyla Bhawan, Dhanbad. 5. Notice Board, Barora Area.

BHARAT COKING COAL LIMITED
(A SUBSIDIARY OF COAL INDIA LTD.)
OFFICE OF THE CHIEF GENERAL MANAGER: BARORA AREA
EXCAVATION DEPARTMENT
P.O.NAWAGARH, DHANBAD-828306

T E N D E R P A P E R

The cost of tender paper is Rs.100/- (Rupees One hundred Only) and non refundable.

The open tender notice ref.no.CGM/BA/AM(Excvn)/ NIT/ 09-10 / 5237, dated.11/13-01-2010. The issue of tender paper will be from 25-01-10 to 09-02-10 and the tender shall be received on or before 10-02-10 up to 3 PM in the office of the undersigned and same will be opened on same day at 4.30 PM in the presence of tenderers or their authorized representative in the office of the Addl.General Manager, Barora Area.

Sub: Repairing of Dipper body Assy.(with door assy.and snubber assy.) of 182 M Marion Shovel Sl.No. 221, BCCL No. S-308 of Muraidih OCP.

<u>Sl.No.</u>	<u>Job Description</u>	<u>Qty.</u>	<u>Rate(Rs.)</u>	<u>Amt. (Rs)</u>
1.	Removal of damaged / worn out stiffner plates by Suitable electrode.			
2.	Gauging of crack length approx 15 mtrs. of Dipper body & Door Assy. with suitable electrode.			
3.	Welding of complete crack portion / gauged area with suitable steel electrode.			
4.	Strengthening and jointing of latch keeper area and support portion of Door Assy. with suitable electrode			
5.	Welding and strengthening of Dipper Heel with suitable electrode.			
6.	Strengthening with stiffner plate (12 mm) of complete Dipper Assy.with Door Assy. with suitable electrode. Fixing of impact bars to protect the bucket from bottom & top side.			
7.	Repairing of all bushing bore and pin lock plate by welding and machining & bush fitting with suitable electrode (Bushing supplied by BCCL)	16 nos.		
8.	Welding and strengthening of Snubber Assy. by welding with suitable steel electrode.			
9.	Fabrication & welding of trip rope guide system.			
10.	Hard facing of complete Dipper body & Door assy. with suitable electrode.			

(cont'd to page-2)

<u>Sl.No.</u>	<u>Job Description</u>	<u>Qty.</u>	<u>Rate(Rs.)</u>	<u>Amt. (Rs)</u>
11.	Repairing by welding of latch bar & keeper guide plates with suitable electrode.			
12.	Tooth point lock of lip area repairing & welding with suitable electrode and grinding as per standard size.			
13.	Gas cutting set with gas 4 sets for stiffner plate cutting and other purposes.			
14.	Labour Cost: i) Welder: 2 nos per shift ii) Helper: 1 no. --do-- iii) Hammerman: 2 nos. --do-- iv) Supervisor: 1 no. --do-- Total manshift :-			

Note: Welding m/c.to be arranged by repairer.

Total Amt.(Rs.):

(Rupees:)

**Signature of the Tenderer
(With Seal)**

**Area Manager (Excvn)
Barora Area**